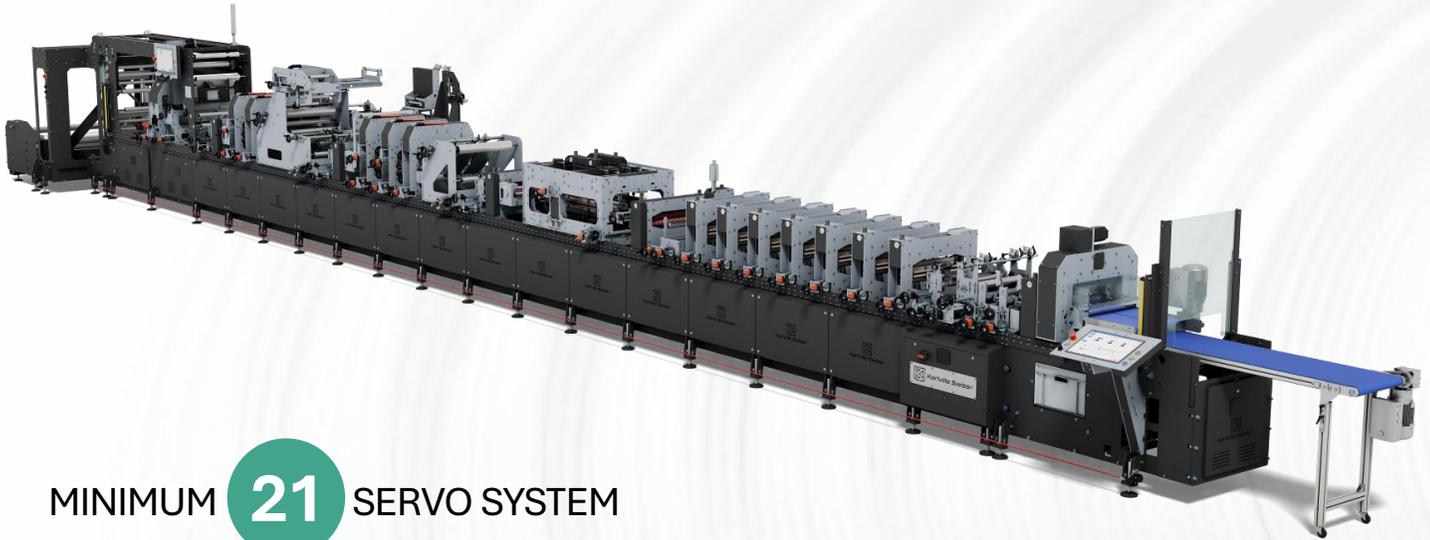


KS-FB-400

The flat bottom

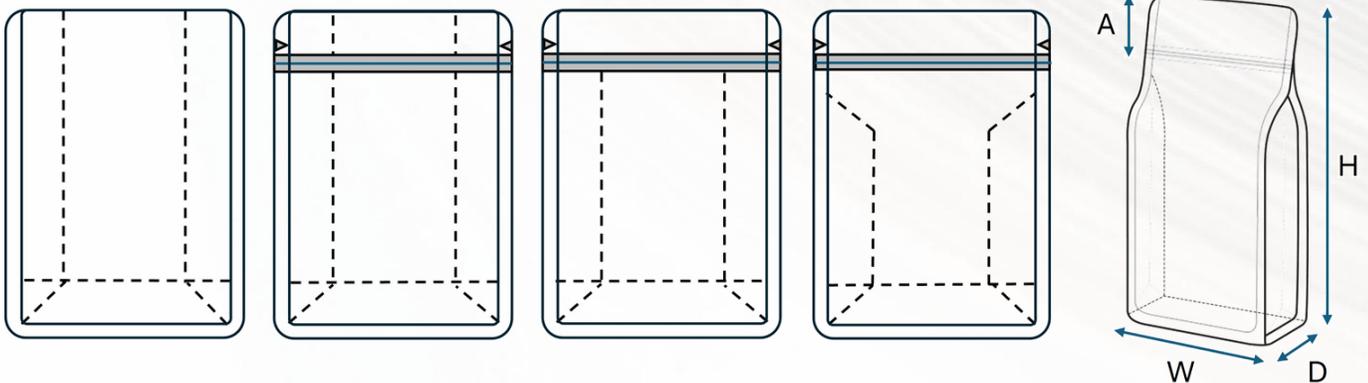


MINIMUM **21** SERVO SYSTEM

A cutting-edge pouch-making system purpose-built for the manufacture of **flat bottom pouches**. It supports a wide spectrum of production needs—from short to medium runs—and is compatible with mono-materials and paper-based substrates. Designed to accommodate both digital and conventional printing workflows, this versatile solution meets the evolving demands of modern packaging with precision and flexibility.

TYPE OF POUCHES

Quad seal flat bottom pouches without and with zipper

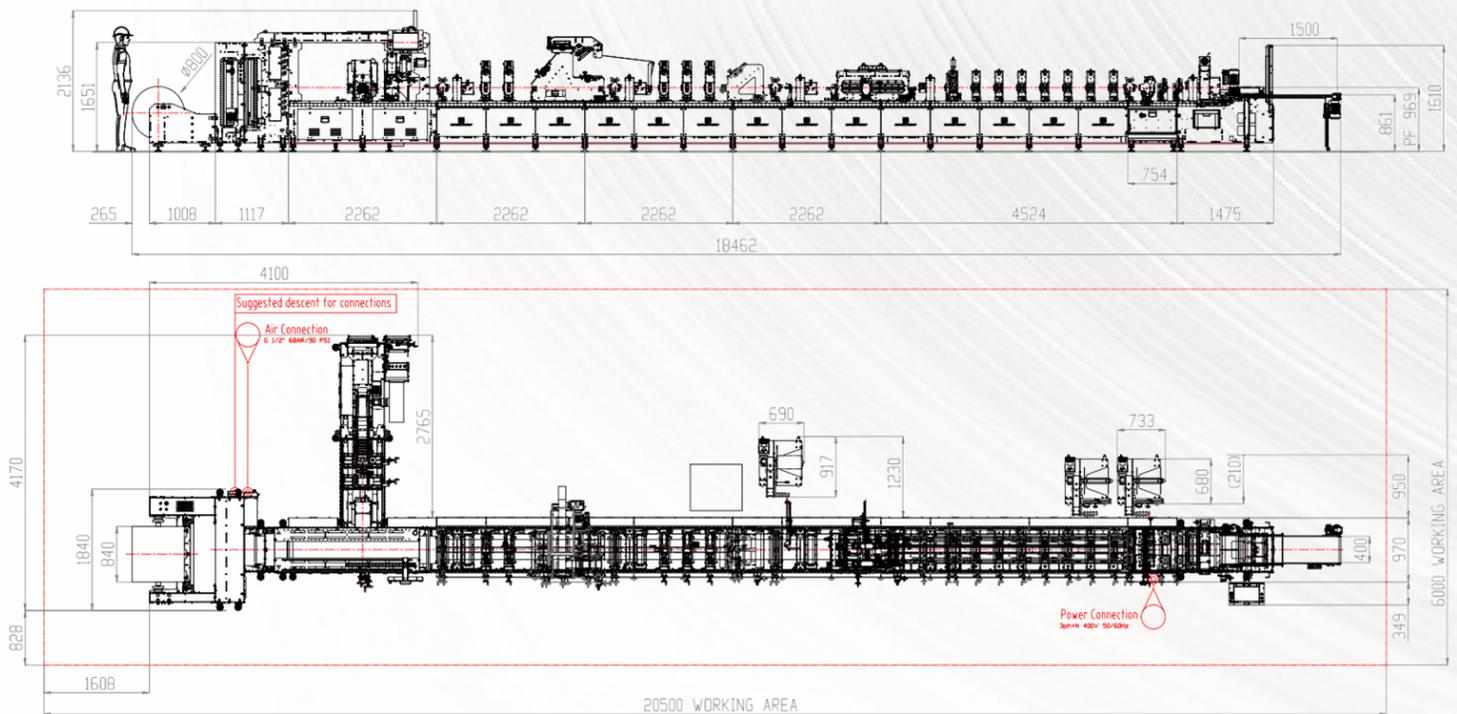


TECHNICAL CHARACTERISTICS*

*Basic machine configuration

Web width	840 mm
Pouch height	160 – 380 mm
Pouch width	80 – 350 mm
Gusset width	50 – 110 mm
Material thickness	60 – 250 μ
Mechanical speed	120 cpm
Type of materials	Laminated Films, Mono-Materials, Co-Extruded Films and Paper-Based
Machine dimensions (L x W x H)	18.500 x 4.200 x 2.200 mm

MACHINE LAYOUT*



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